

# Work Order ID 140746

Monday, January 18, 2016 8:25:07 AM

**\*140746\***

Page 1

Item ID: D4016-3 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Hinge Half, Lid  
 Start Date: 1/18/2016 Start Qty: 60.00 **\*60\*** Cust Item ID:  
 Required Date: 2/3/2016 Req'd Qty: 60.00 **\*60\*** Customer:

## Reference:

Approvals: Process Plan: *[Signature]* Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr                      | Revision Nbr                               |      |  |  |  |  |  |  |                                 |
|-------------------------------|--------------------------------------------|------|--|--|--|--|--|--|---------------------------------|
| D4016                         | A                                          |      |  |  |  |  |  |  |                                 |
| 100                           | Cut blanks as per folio                    | 0.00 |  |  |  |  |  |  |                                 |
| <b>*100*</b>                  |                                            |      |  |  |  |  |  |  |                                 |
| Bandsaw                       | Memo                                       | 0.00 |  |  |  |  |  |  |                                 |
| Jeaspa Bandsaw                | CUT BLANK as per folio                     |      |  |  |  |  |  |  |                                 |
|                               |                                            |      |  |  |  |  |  |  | DAS<br>40<br>9-99<br>16/01/18   |
| 104                           |                                            | 0.00 |  |  |  |  |  |  |                                 |
| <b>*104*</b>                  |                                            |      |  |  |  |  |  |  |                                 |
| Outsource5                    | Memo                                       | 0.00 |  |  |  |  |  |  |                                 |
| Outsource process - Machining | issue PO 31109<br>Machine per drawing      |      |  |  |  |  |  |  | U 1601-22                       |
| 108                           | Receive & Inspect for Damage & Mat'l Certs | 0.00 |  |  |  |  |  |  |                                 |
| <b>*108*</b>                  |                                            |      |  |  |  |  |  |  |                                 |
| Packaging                     | Memo                                       | 0.00 |  |  |  |  |  |  |                                 |
| Packaging                     |                                            |      |  |  |  |  |  |  | 60 FEB 23 2016 DAS<br>6<br>9-99 |

**Work Order ID 140746****\*140746\***

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Item ID: D4016-3 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Hinge Half, Lid  
Start Date: 1/18/2016 Start Qty: 60.00 **\*60\*** Cust Item ID:  
Required Date: 2/3/2016 Req'd Qty: 60.00 **\*60\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                      | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp                  |
|--------------------------------|-----------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|---------------------------------|
| 115                            | QC5- Inspect part completeness to step on W/O | 0.00                 |         |        |              |               |               |                  |                                 |
| <b>*115*</b>                   |                                               |                      |         |        |              |               |               |                  |                                 |
| QC                             | Memo                                          | 0.00                 |         |        |              |               |               |                  | DAS<br>38<br>9-89               |
| Quality Control                |                                               |                      |         |        |              |               |               |                  | FEB 24 2016                     |
| 160                            | Identify as per dwg & Stock Location: _____   | 0.00                 |         |        |              |               |               |                  |                                 |
| <b>*160*</b>                   |                                               |                      |         |        |              |               |               |                  |                                 |
| Packaging                      | Memo                                          | 0.01                 |         |        |              |               |               |                  | 60 FEB 24 2016 DAS<br>6<br>9-89 |
| Packaging                      | LOCATION: WA004                               |                      |         |        |              |               |               |                  |                                 |
| 170                            | QC21- Final Inspection - Work Order Release   | 0.00                 |         |        |              |               |               |                  |                                 |
| <b>*170*</b>                   |                                               |                      |         |        |              |               |               |                  |                                 |
| QC                             | Memo                                          | 0.10                 |         |        |              |               |               |                  | ML5 FEB 25 2016                 |
| Quality Control                |                                               |                      |         |        |              |               |               |                  |                                 |

FEB 25 2016

ML5

# Picklist Print

Monday, January 18, 2016 8:25:07 AM

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Work Order ID: 140746

**\*140746\***

Parent Item: D4016-3

**\*D4016-3\***

Parent Item Name: Hinge Half, Lid

Start Date: 1/18/2016

Required Date: 2/3/2016

Start Qty: 60.00

Required Qty: 60.00

Comments: I[PP REV:A NEW ISSUE 09-11-27 JL VERIFIED BY:DD IPP Rev:B as  
per dwg REV.A DD 10.02.22 verified by:EC

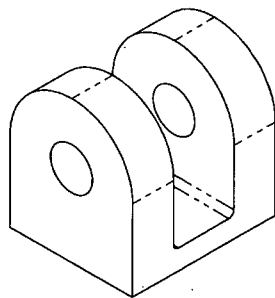
| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status            |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|-------------------|
| M304B1.000X1.000                |                        | Purchased     |             | No                  |                  | 100             | f                  | 13.1550        | 0.08        | 5.052632     |               |                | DAS<br>40<br>8-99 |
| <b>*M304B1 000X1 000*</b>       |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               | 16/01/18       |                   |

304 bar 1.00 x 1.00

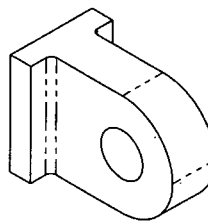
| Location  | Loc Qty | Loc Code |
|-----------|---------|----------|
| MAT009    | 13.155  |          |
| M133560   | 1.155   |          |
| → M133889 | 12      |          |

4.5

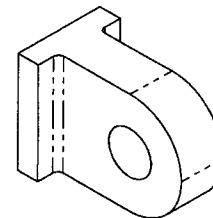
W/O 140746



D4016-1 HINGE HALF, BASE



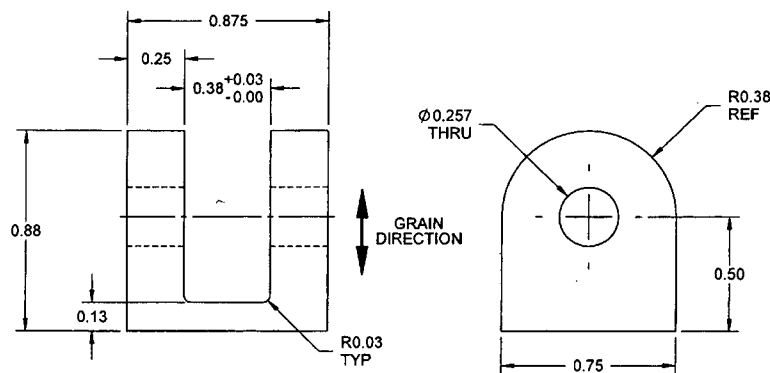
D4016-3 HINGE HALF, LID



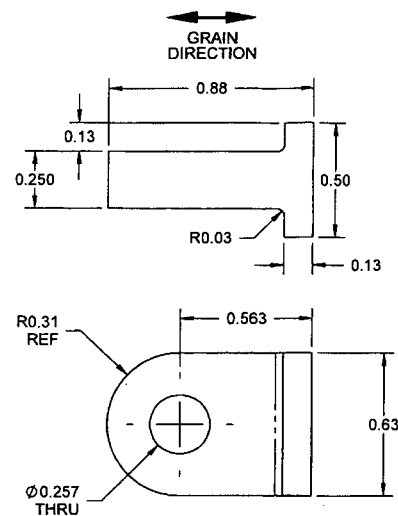
D4016-5 HINGE HALF, LIGHT LID

**RELEASED**  
2010-02-16  
*MD*

|            |                    |                                                                                                                                                                                                                                                                            |              |
|------------|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| A          | NEW ISSUE          | JPH                                                                                                                                                                                                                                                                        | 10.01.29     |
| REV.       | DESCRIPTION        | BY                                                                                                                                                                                                                                                                         | DATE         |
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                   |              |
| DRAWN      | AJS                |                                                                                                                                                                                                                                                                            |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                                | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | D4016                                                                                                                                                                                                                                                                      | SHEET 1 OF 2 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                      | SCALE        |
| DE APPR.   | <i>[Signature]</i> | BASKET HINGE                                                                                                                                                                                                                                                               | NTS          |
| DATE       | 10.01.29           | COPYRIGHT © 2010 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |



**D4016-1 HINGE HALF, BASE**



**D4016-3 HINGE HALF, LID**

**D4016-5 HINGE HALF, LIGHT LID**

**RELEASED**  
2010-02-16

**NOTES:**

1) MATERIAL -1 & -3: 304/316 STAINLESS STEEL BAR, PER ASTM A276  
REF DART SPEC M304B

-5: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR,  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B.

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT -1: 0.09 lbs

-3: 0.04 lbs

-5: 0.01 lbs

|            |                    |                                                                                                                                                                                                                                    |              |
|------------|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                           |              |
| DRAWN      | AJS                |                                                                                                                                                                                                                                    |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.<br><b>D4016</b>                                                                                                                                                                                                        | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | SHEET 2 OF 2                                                                                                                                                                                                                       |              |
| APPROVED   | <i>[Signature]</i> | TITLE<br><b>BASKET HINGE</b>                                                                                                                                                                                                       | SCALE<br>NTS |
| DE APPR.   | <i>[Signature]</i> | COPYRIGHT © 2010 BY DART AEROSPACE LTD                                                                                                                                                                                             |              |
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20 Terry Fox Drive  
Vankleek Hill, Ontario K0B 1R0 , Canada  
Tel: (613) 678-3957  
Fax: (613) 678-3956

**Delivery Slip No.:** 20924  
**Date:** Feb 23, 2016  
**Page:** 1

|                                                                                                         |                                                                                                  |
|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <b>Sold to:</b>                                                                                         | <b>Ship to:</b>                                                                                  |
| <b>Dart Aerospace Ltd.</b><br>Att. Linda Lacelle<br>1270 Aberdeen Street<br>Hawkesbury, Ontario K6A 1K7 | Dart Aerospace Ltd.<br>Att. Linda Lacelle<br>1270 Aberdeen Street<br>Hawkesbury, Ontario K6A 1K7 |
| <b>Order No.:</b> 31109                                                                                 | <b>Sold By:</b> Walz, Christian D.                                                               |
| <b>Shipped By:</b> best way                                                                             | <b>Ship Date:</b> Feb 23, 2016                                                                   |

| Description                                                                                                                                                                                            | Unit | Ordered quantity          | Shipped quantity | Backorder quantity |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|---------------------------|------------------|--------------------|
| D3278-1 Support                                                                                                                                                                                        | Each | 40                        |                  |                    |
| 3278-2 Support, as per drawing D3278-2 Rev                                                                                                                                                             | Each | 40                        |                  |                    |
| 3137-3 Bracket Assembly, as per drawing D3137 Rev                                                                                                                                                      | Each | 100                       |                  |                    |
| D3404-1 GHW LUGS, as per drawing Rev C                                                                                                                                                                 | Each | 40                        |                  |                    |
| 4016-1 Basket Hinge, as per drawing 4016-1 Rev A                                                                                                                                                       | Each | 40                        | 40               |                    |
| 4016-3 Basket Hinge, as per drawing 4016-3 Rev A                                                                                                                                                       | Each | 60                        | 60               |                    |
| 3886-1 RevB Lug. as per drawing D3886 Rev                                                                                                                                                              | Each | 40                        |                  |                    |
| 16/2/23                                                                                                                                                                                                |      |                           |                  |                    |
| The delivered goods must be inspected upon receipt to confirm compliance.<br>Should there be discrepancies please notify METEC within 30 days of delivery.<br>The goods are otherwise deemed accepted. |      |                           |                  |                    |
| Received by _____                                                                                                                                                                                      |      | Thank you for your order! |                  |                    |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

## PURCHASE ORDER

Purchase Order ID PO31109

Purchase Order Date 1/22/2016

PO Print Date 1/22/2016

Page Number 2 of 3

Order From:

VC-MET003

METEC METAL TECHNOLOGY INC.  
10 TERRY FOX DRIVE PO BOX 781  
WANKLEEK HILL, ON K0B 1R0  
CAN

Ship To: DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 613 673 3957

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Linda Lacelle

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

CAD

FOB

Destination-Collect

Line Total: \$1,850.00

D3404-1P

GHW/ Lug

2/15/2016

Yes

40.00

Each

\$29.90

\$1,196.00

MACHINE PER DRWG D3404 REV C  
B138394

2/15/2016

SP 16 00 14

Line Total: \$1,196.00

D4016-1P

Hinge Half, Base

2/15/2016

Yes

40.00

Each

\$31.00

\$1,240.00

MACHINE PER DRWG D4016 REV A  
B140745

2/15/2016

Line Total: \$1,240.00

D4016-1P

Hinge Half, Lid

2/15/2016

Yes

60.00

Each

\$28.00

\$1,056.00

MACHINE PER DRWG D4016 REV A  
B140746

2/15/2016

14 h/23  
34

Note: